

Technical information

**GEL SEK10**

# Inductive rotor position encoder

VarioCODER

D-51T-SEK10 | Date of issue 2025-05-28

## General

### Description

- Mechanically individually configurable encoder kit for convenient integration in electric drives
- Ideal for detection of pole position, angle and rotational speed
- Contactless measurement by inductive scanning
- sin/cos output signals, single-ended or differential

### Properties

- Rotational speed:  $\leq 100,000$  r.p.m.
- Accuracy: typ.  $< 0.5^\circ$  electrical
- Latency:  $< 5 \mu\text{s}$
- Rotor material: Conductive material  $\geq 35 \mu\text{m}$  (PCB, aluminum, steel)
- Operating temperature range:  $-40^\circ\text{C}$  to  $+125^\circ\text{C}$ , short-time up to  $+150^\circ\text{C}$
- Integrated signal processing
- Line driver for cable lengths up to 30 m
- Prepared for ASIL C and ASIL D (internal self-diagnosis)

### Configurable parameters:

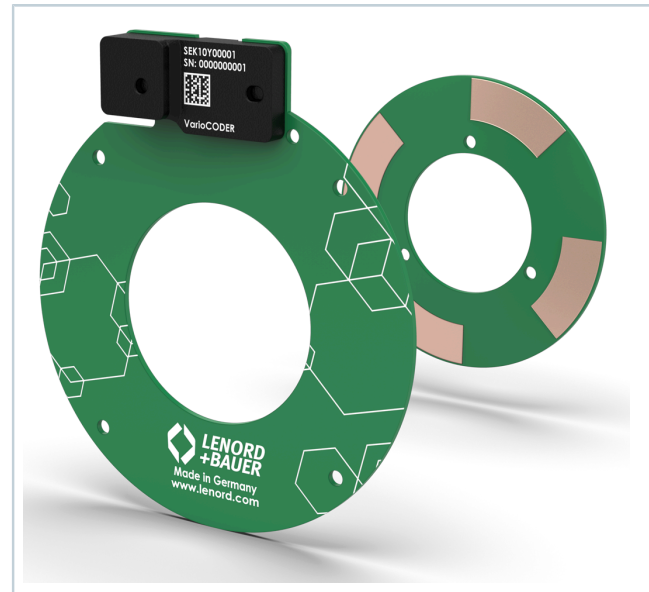
Number of pole pairs	1 to 64
Outside diameter stator (+housing with electronics)	52 (+ 29 ) to 200 (+24) mm
Shaft diameter rotor	2 mm to 138 mm
Fastening stator	2 to 32 bores or slotted holes
Fastening rotor	2 to 32 screws/gluing/clamping possible
Connector outlet	Tangential/axial
Output signal (sin/cos)	Single-ended/differential

### Advantages

- Can be integrated into all motor designs in minimum space with high mounting tolerances
- Immediate angle output after switching on without any reference search routine
- High accuracy without calibration
- High reliability with regard to mechanical loads
- Initial sample or prototypes available short-term
- Price/performance better than a mass-produced rotary encoder
- Magnet-free and not sensitive to magnetic fields
- High sensor accuracy leads to high drive energy efficiency
- Small dimensions, low moment of inertia
- Large axial and radial mounting tolerances
- Maintenance and wear-free thanks to the bearing-free design
- Assembly and material cost savings are possible due to direct scanning of structures on a rotor shaft

### Field of application

- E-mobility on-road, off-road, marine, industrial
- Motor commutation, position and rotational speed acquisition
- Applications with large shaft diameters and hollow shafts



## Technical data

Electrical data	
Supply voltage UB (short-circuit-proof)	5 V DC
Current consumption IB (without load)	< 30 mA
Output signal sin/cos (short-circuit-proof)	Single ended: Two sinusoidal signals phase-shifted by 90° Differential: Two sinusoidal signals phase-shifted by 90° and their inverse signals
Output signal level (Single Ended) <sup>(1)</sup>	2 V <sub>pp</sub>
Accuracy per period	typ. < 0.5° electrical
Latency	< 5 µs
Number of periods per mechanical revolution	1 to 64
Frequency range	0 to 10 kHz
Recommended output current	< 5 mA
Mechanical data encoder kit	
Weight	< 100 g <sup>(2)</sup>
Air gap (nominal)	2.0 mm
Mechanical data stator	
Material	Plastic; electronics in plastic housing
Outside diameter D <sub>OS</sub>	52 mm to 200 mm
Housing material	Plastics
Mounting types	Screw mounting, bonding, clamping
Axial overall height	minimum 10.6 mm
Mechanical data rotor	
Material	Conductive material ≥ 35 µm (PCB, aluminum, steel)
Rotational speed <sup>(3)</sup>	≤ 100,000 r.p.m.
Shaft diameter D <sub>IR</sub>	2 mm to 138 mm
Environmental testing	
Operating temperature range	-40 °C to +125 °C in accordance with ISO 16750-4:2010, for short periods up to +150 °C <sup>(4)</sup>
Storage temperature range	-40 °C to +125 °C
Degree of protection	IP 30 (higher upon request)
Dielectric strength	ISO 16750-1 to ISO 16750-5
Electromagnetic compatibility	DIN EN 61000-4-4; DIN EN 61000-4-2; ISO 10605 ECE-R10
UN ECE R10 Rev.6:2019-10	ISO 11452-2:2004-11 (ALSE); ISO 11452-4:2011-12 (BCI) DIN EN 55025:2003-11
Vibration resistance	DIN EN 60068-2-64; DIN EN 60068-2-6 ; ISO 16750-3
Shock resistance	DIN EN 60068-2-27 ; ISO 16750-3
Chemical loads	ISO 16750-5
MTTF value	≥ 3,000,000 h at 55 °C

(1) depending on output current and temperature

(2) depending on configuration (especially of diameter and of rotor material)

(3) depending on the number of pole pairs, mounting type, diameter and material

(4) depending on availability of safety function, operating temperature range and service life (MTTF value)

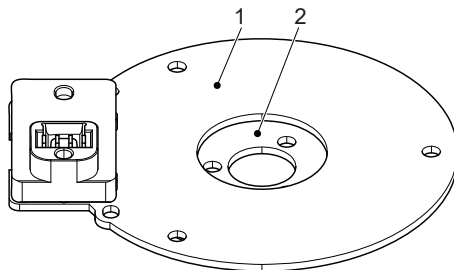


The encoder kit is explained using the generally applicable properties as an example. Due to a range of different configurations, individual technical specifications may differ. These are listed in full in the technical drawing for the configured encoder kit.

## Mechanical product construction

### Encoder kit construction

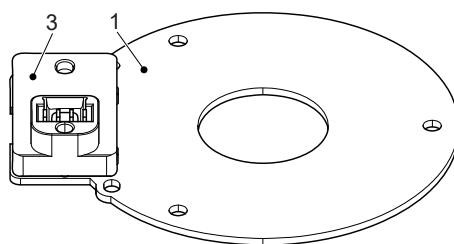
The inductive rotor position encoder consists of a stator and a rotor. This compact system is particularly well suited for integration in electric drives with high electromagnetic compatibility requirements. The encoder kit can be integrated in almost any environment due to the configuration of diameter, number of periods and the slim design. The contactless and wear-free system requires no bearings or couplings. The complete scanning over mechanical 360° leads to a high mounting tolerance without affecting function and accuracy significantly. Internal signal evaluation and processing provide signals which can be directly processed in standard inputs without any additional effort. The sin/cos signals are almost offset free and amplitude stable even with high mounting tolerances. Stable signals are output even at high speeds and extreme temperatures and allow precise and reliable determination of pole position and speed over the entire operating area.



- 1 Stator
- 2 Rotor

### Stator

The stator consists of a printed circuit board with attached cover to protect the electronic components. The large bore allows shafts with large diameters to pass. The stator is attached to the drive housing, for example, by a number of screws adapted to the size of the printed circuit board. The stator electrical connection is via a plug connector (axial, tangential or traversal connector outlet). A safety distance to the electronics and the rotary encoder system must only be maintained in a defined circuit and in a defined area of the connection technology.

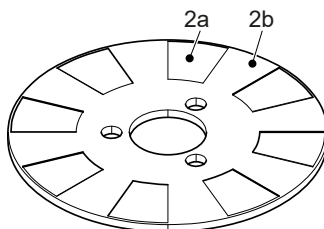


- 1 Stator
- 3 Housing

### Rotor

The rotor can be a thin plate with alternating conductive and non-conductive surface segments. The number of segment pairs must match the number of pole pairs on the stator. In the simplest case, a printed circuit board can be used where copper surfaces allow the rotor position to be detected. The rotor can also be made entirely of conductive material such as aluminum or steel.

In principle, surface structures of existing rotor components can also be scanned. This prevents mechanical interfaces and keeps tolerance chains short. Costs are reduced and overall system reliability is also increased.



Example rotor with 8 pole pairs

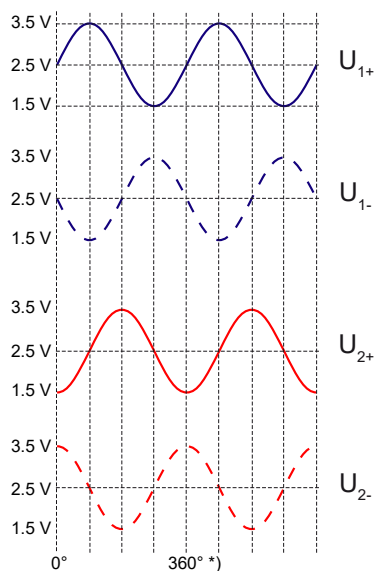
- 2 Conductive surface segments (for example, copper surface of a printed circuit board, PCB)
- 2b Non-conductive surface segments (for example, printed circuit board material)

## Output signals

The number of pole pairs on the encoder kit matches the number of sine/cosine periods.

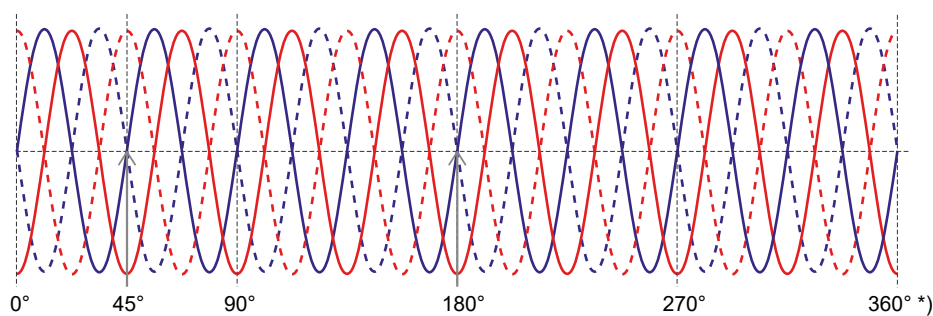
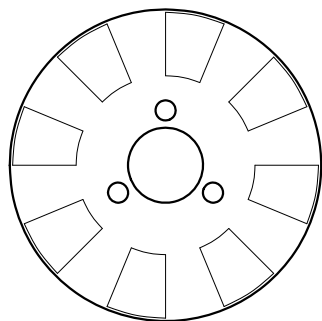
### Output signals for application with one pole pair

#### Differential output signals



If single ended output signals (i.e. not differential but only  $U_{1+}$  and  $U_{2+}$ ) are used, it must be ensured that the connections for the signals  $U_{1-}$  and  $U_{2-}$  are not connected. If single ended output signals (i.e. not differential but only  $U_{1+}$  and  $U_{2+}$ ) are used, it must be ensured that the connections for the signals  $U_{1-}$  and  $U_{2-}$  are not connected.

### Application example: Rotor with eight pole pairs

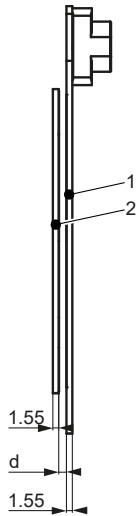
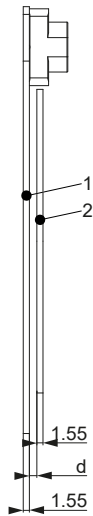


\*) 360° 1 mechanical revolution

Assembly and installation

Installation

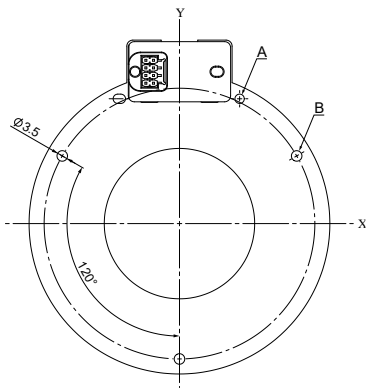
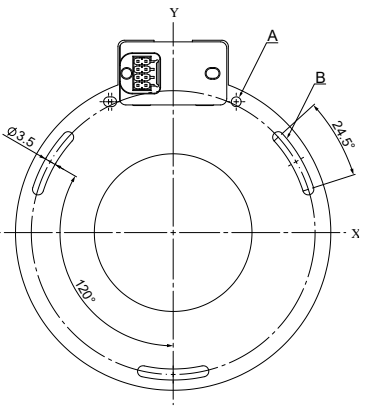
The rotor can move in front of or behind the stator depending on mounting requirements.

Rotor behind the stator (standard)	Rotor in front of the stator	
		<div>1 Stator</div> <div>2 Rotor</div> <div>d Air gap</div>

**i** The encoder kit is delivered with a nominal air gap of 2 mm. Deviating from this dimension changes the amplitudes of the output signals. Air gap changes of 0.5 mm influence the interpolation capability only slightly.

Stator assembly

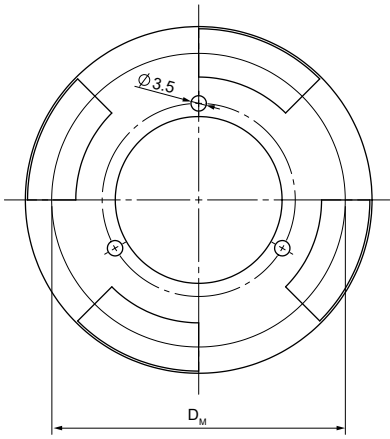
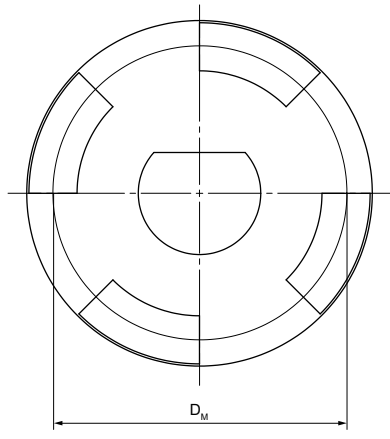
The stator is mounted using the freely selectable number of screw mountings. The fastening bores are designed for M3 screws, for example. A distinction is made between whether the zero position of the stator is coordinated electrically at the controller/inverter (variant 1) or mechanically at the sensor (variant 2) with the rotor pole position of the drive system.

Assembly example with 3 fastening bores (spacing 120° each)	
Variant 1	Variant 2
	
<b>A</b> Internal center holes (2x)	<b>B</b> Fastening bores

**i** Deviations of 0.5 mm in the X or Y direction do not (coaxiality) have a major effect on system accuracy.

## Rotor assembly

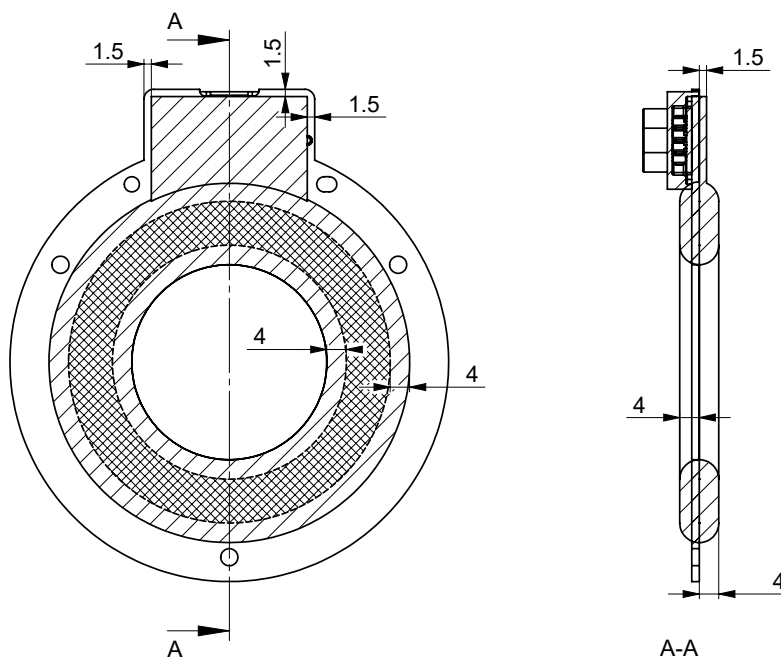
In variant 1 the rotor is mounted via the configurable number of screw mountings. The fastening bores are designed for M3 screws. Variant 2 shows the option of clamping and bonding the rotor. It is possible to integrate the rotor directly into the application.

Example variant 1	Example variant 2
	
<b>D<sub>M</sub></b> Center diameter rotor	

### Safety distances stator



No conductive contours are allowed at a distance of 4 mm around the stator coil system. The distance at the stator housing and electrically conductive materials must be > 1.5 mm.



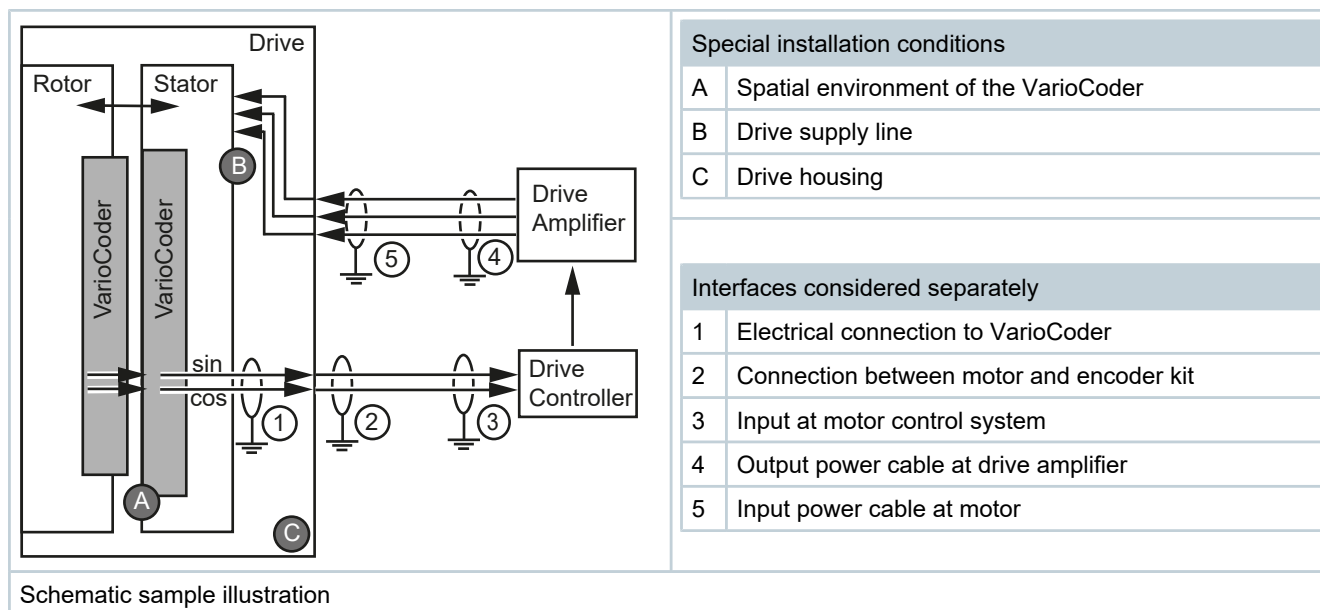
### Assembly notes

- Recommended cable fixation: 80 mm from the connector
- Tightening torque for M3 screws: 1.3 Nm



## Screening concept

The encoder kit itself does not cause any electromagnetic interference and is sufficiently insensitive to interference at its mounting position. Depending on the application, the connection cable of the encoder kit may have to be integrated into the screening concept of the drive system. The electromagnetic environment of the drive system is not affected by the encoder kit.



Despite the high electromagnetic immunity, depending on the application, integration into a screening concept may be required for the encoder kit.

Depending on the installation conditions (A, B and C) of the encoder kit, different conditions must be observed for the shielding concept.

In particular, the shielding connections at positions 1, 2, 3, 4 and 5 must be considered as a whole, depending on the options and conditions in the application, in order to avoid unfavorable constellations.



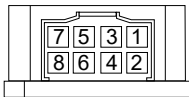
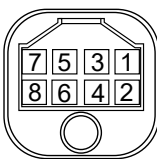
During configuration of the encoder kit and also following it, Lenord+Bauer offers support based on extensive knowledge and experience in integrating the encoder kit into the screening concept of the application.




Assignment and accessories

Connector at stator

Assignment

8-pole, male contact (plug-in view)																				
Tangential connector outlet		<table><tr><th>Pin assignment</th><th>Signal identifier</th></tr><tr><td>1</td><td>unallocated</td></tr><tr><td>2</td><td>unallocated</td></tr><tr><td>3</td><td>U<sub>1+</sub></td></tr><tr><td>4</td><td>U<sub>1-</sub></td></tr><tr><td>5</td><td>U<sub>2+</sub></td></tr><tr><td>6</td><td>U<sub>2-</sub></td></tr><tr><td>7</td><td>GND</td></tr><tr><td>8</td><td>U<sub>B</sub></td></tr></table>	Pin assignment	Signal identifier	1	unallocated	2	unallocated	3	U <sub>1+</sub>	4	U <sub>1-</sub>	5	U <sub>2+</sub>	6	U <sub>2-</sub>	7	GND	8	U <sub>B</sub>
Pin assignment	Signal identifier																			
1	unallocated																			
2	unallocated																			
3	U <sub>1+</sub>																			
4	U <sub>1-</sub>																			
5	U <sub>2+</sub>																			
6	U <sub>2-</sub>																			
7	GND																			
8	U <sub>B</sub>																			
Axial connector outlet																				

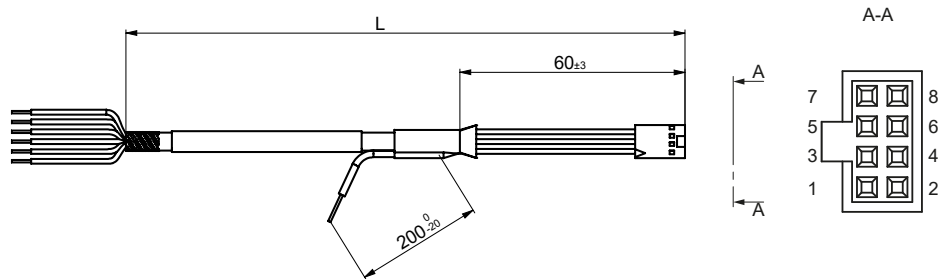



If single ended output signals (i.e. not differential but only U<sub>1+</sub> and U<sub>2+</sub>) are used, it must be ensured that the connections for the signals U<sub>1-</sub> and U<sub>2-</sub> are not connected.

Accessories

GGPOSE001 starter kit

Item	Length L	Cross section	Signal	Note
ZKSEK10Y00000	3000 mm	0.25 mm <sup>2</sup>	Differential	6-core
ZKSEK10Y00002	3000 mm	0.25 mm <sup>2</sup>	Single ended	4-core
ZKSEK10Y00003	3000 mm	0.50 mm <sup>2</sup>	Differential	6-core
ZKSEK10Y00004	3000 mm	0.50 mm <sup>2</sup>	Single ended	4-core

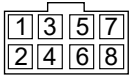




The encoder kit itself does not cause any electromagnetic interference and is sufficiently insensitive to interference at its mounting position. Depending on the application, the connection cable of the encoder kit may have to be integrated into the screening concept of the drive system. Lenord und Bauer therefore offers a connection cable with shield connection strand for testing the application. In most cases, this is not required.

8-pole, female (plug-in view)

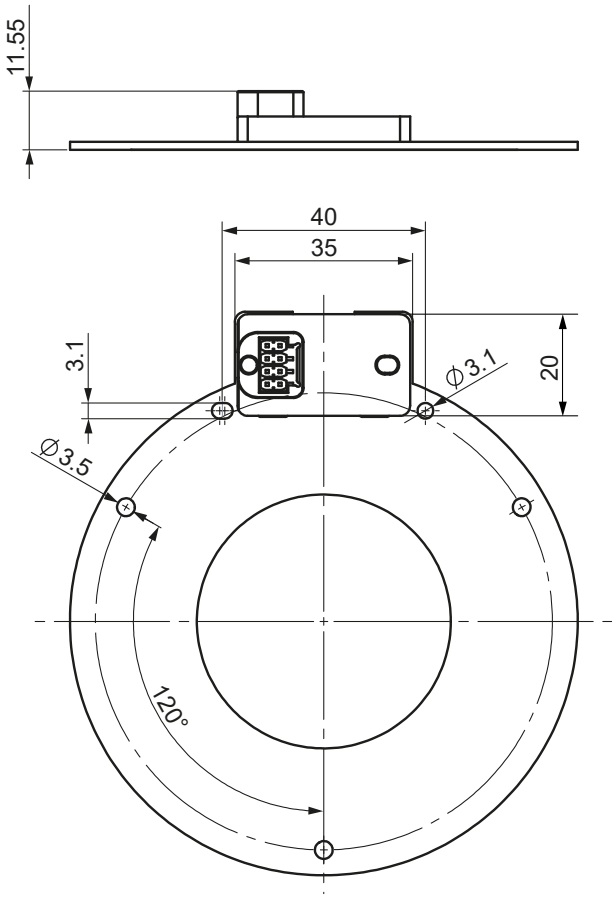
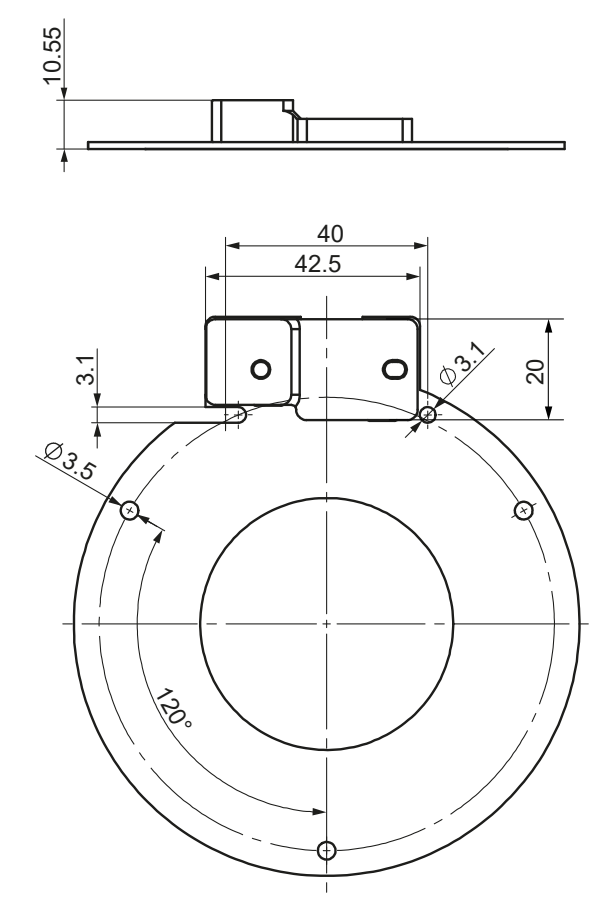
Type: AMPMODU MODU IV/V, order number: 104483-1, manufacturer: TE Connectivity

	Pin assignment	Signal identifier	Core color
	1	unallocated	-
	2	unallocated	-
	3	U <sub>1+</sub>	white
	4	U <sub>1-</sub>	brown
	5	U <sub>2+</sub>	yellow
	6	U <sub>2-</sub>	black
	7	GND	blue
	8	U <sub>B</sub>	red

Unlocking tool		
ZBSEK10Y00002	When removing the connection cable from the connector outlet, we recommend using the unlocking tool to prevent damage.	

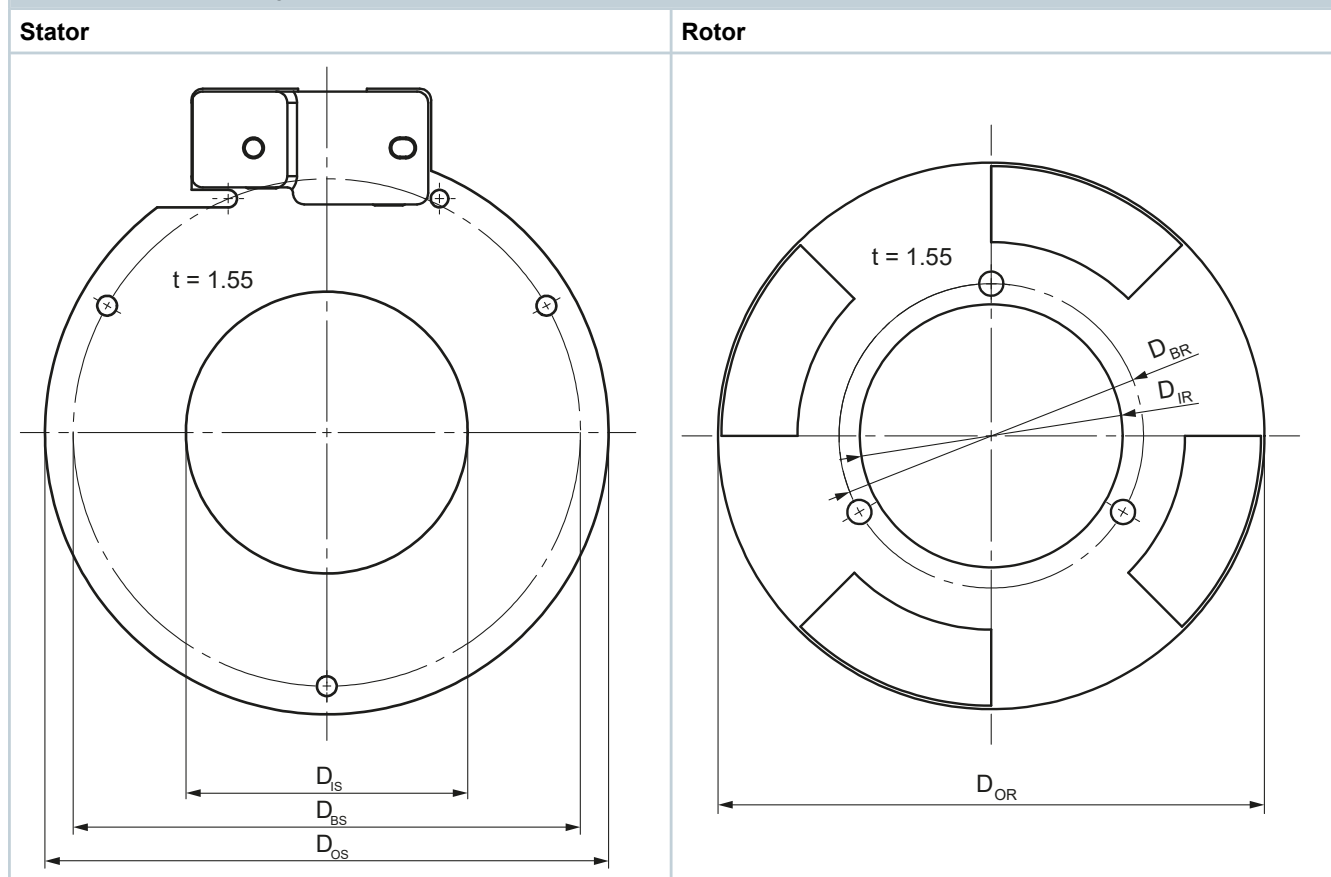
## Dimensional drawings

All dimensions in millimeters, general tolerance DIN ISO 2768 mK

Stator	
Example with 3 fastening bores (spacing 120° each)	
Axial connector outlet	Tangential connector outlet
	

## Configurable diameters

### Example with 3 fastening bores



### Dimensions

Stator		Rotor	
$D_{OS}$	52 to 200 mm*	$D_{OR}$	31 mm to 179 mm
$D_{BS}$	42 mm to 190 mm	$D_{BR}$	8 mm to 144 mm
$D_{IS}$	6 mm to 176 mm	$D_{IR}$	2 mm to 140 mm

\*) Due to the attached cover for the electronics, the overall dimensions are between 24 mm and 29 mm larger, depending on the diameter configuration



Do you have special requirements regarding shaft diameters, mounting solutions, encoder shape, number of pole pairs, cable protection, cable outlet, connector assembly or scanning of conductive structures on a rotor shaft? Talk to us. We can work together to design the optimal solution for your application and will advise you how to customize your solution in the most cost-efficient way. Write to: [support@lenord.de](mailto:support@lenord.de) or call: +49 208 9963-215.

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no vertical margin lines or other markings present. The paper appears to be a standard piece of stationery used for writing or drawing.

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and extend across the width of the page. There are no margins, text, or other markings on the paper.

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.



## Europe

### Germany

**Lenord, Bauer & Co. GmbH**

Dohlenstrasse 32  
46145 Oberhausen  
Tel. +49(0) 208 9963 0  
E-Mail [info@lenord.de](mailto:info@lenord.de)  
**[www.lenord.de](http://www.lenord.de)**

### Italy

**Lenord+Bauer Italia S.r.l.**

Via Gustavo Fara, 26  
20124 Milano  
Tel. +39 340 1047184  
E-Mail [salesitaly@lenord.com](mailto:salesitaly@lenord.com)  
**[www.lenord.com](http://www.lenord.com)**

## North America

### USA

**Lenord+Bauer USA Inc.**

32000 Northwestern Highway, Suite 150  
Farmington Hills, MI 48334  
Tel. +1 248 446 7003  
E-Mail [Info-us@lenord.com](mailto:Info-us@lenord.com)  
**[www.lenord.com](http://www.lenord.com)**

## Asia

### China

**Lenord+Bauer Automation Technology  
(Shanghai) Co.**

Block 42, Room 302, No.1000,  
Jinhai Road, 201206 Shanghai  
Tel. +86 21 50398270  
E-Mail [Info@lenord.cn](mailto:Info@lenord.cn)  
**[www.lenord.cn](http://www.lenord.cn)**

### India

**Lenord+Bauer India Private Limited**

registered office at 417 Golden Square  
Prime Serviced Office, Davanam Sarovar  
Portico Suites, Hosur Main Road,  
Bengaluru, Karnataka 560068  
E-Mail [info@lenord.co.in](mailto:info@lenord.co.in)  
**[www.lenord.in](http://www.lenord.in)**

Certified quality for your safety

